

## Principles of Design of Experiments:

1. Experiments are opportunities to ask nature how she/he works. Nature does not like to answer a lot of questions and frequently gives short answers. Once in a while nature rambles and provides answers to questions not yet asked.
2. Nature responds over a noisy line.
2. Listen to nature's answers carefully
3. Before asking the questions, the experimenter should know what to do with the answers. Different experimenters will come to different conclusions.

## Game of 20 questions:

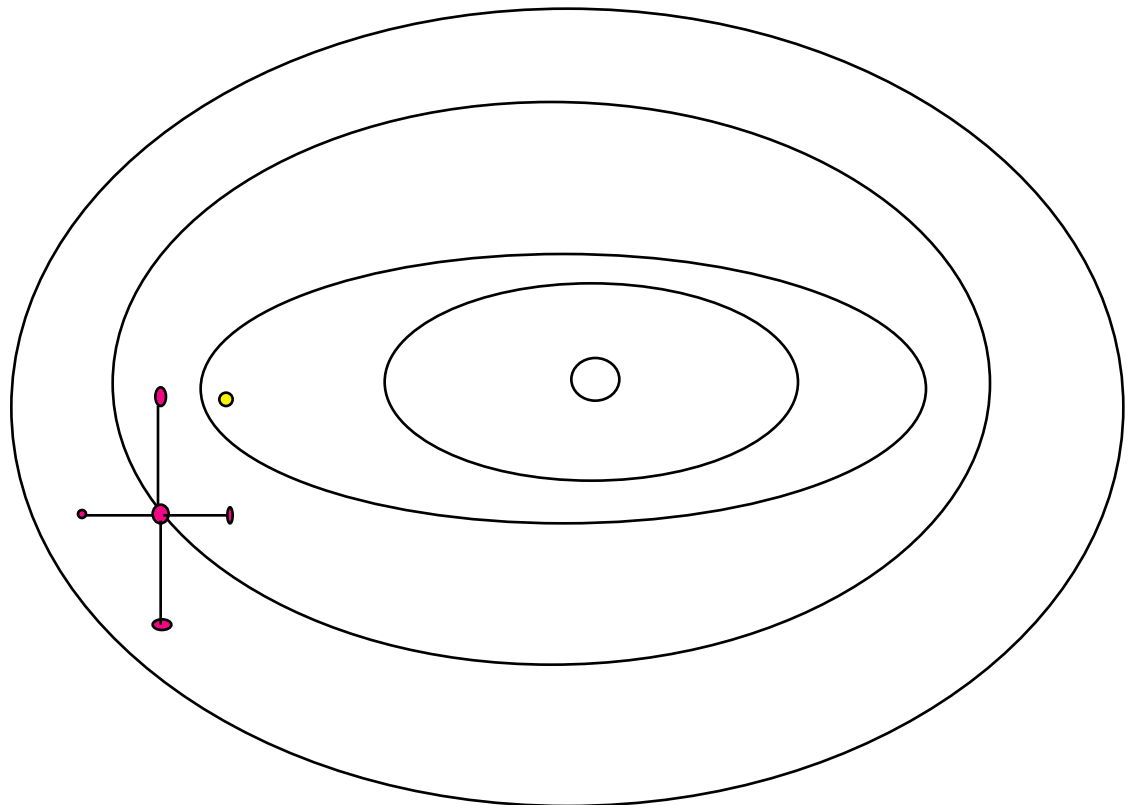
Statistical analysis serves as a noise filter. The very best that it can do is to reduce the noise and interpret the processed answers to the questions that were asked.

One factor at a time experiments:

Habit and tradition.

Continuous processes respond immediately.

Fear of making too big of a change at once.



By changing more than one factor at a time interaction effects can be estimated.

Interaction effects are equivalent to cross partial derivatives.

Factorial experiments:

Usually each factor is tested at  $k$  levels. Often  $k = 2$ . If there are  $p$  factors then a  $2^p$  factorial design considers each possible combination of factors.

Such an experiment allows estimation of all possible interactions of an additive model.

$$\begin{aligned}
 Y &= f(x_1, \dots, x_p) + \varepsilon \\
 f(x_1, \dots, x_p) &= f(x_{01}, \dots, x_{0p}) + \\
 &[(x_1 - x_{01}, \dots, x_p - x_{0p})] f(x_{01}, \dots, x_{0p}) \\
 &+ [(x_1 - x_{01}, \dots, x_p - x_{0p})]^2 [(x_1 - x_{01}, \dots, x_p - x_{0p})] \\
 &+ \dots
 \end{aligned}$$

Then  $f$  can be decomposed as follows:

$$\begin{aligned}
 f(x_1, \dots, x_p) &= f(x_{01}, \dots, x_{0p}) + [(x_1 - x_{01}, \dots, x_p - x_{0p})]' \alpha \\
 &\quad \begin{matrix} \beta_{11} & \dots & \dots & \beta_{1p} \\ \vdots & & & \vdots \\ \beta_{1p} & \dots & \dots & \beta_{pp} \end{matrix} (x_{01}, \dots, x_{0p})
 \end{aligned}$$

+higher order terms.

Fractional factorial designs:

Uses fewer observations and not all interactions can be estimated.

Methods of comparing regression experiments:

$$\text{Let } D(E) = (X^t X)^{-1}$$

Experiment  $E_1$  is preferred to experiment  $E_2$  if:

$$1. D(E_1) < D(E_2)$$

$$2. |D(E_1)| < |D(E_2)|$$

$$3. \text{TRACE } D(E_1) < \text{TRACE } D(E_2)$$

$$4. \text{Max } D(E_1) < \text{Max } D(E_2)$$

$$5. L^t D(E_1) L < L^t D(E_2) L \text{ (L may be a matrix).}$$

$$6. \text{Max}_{\text{design space}} x^t D(E_1) x < \text{Max}_{\text{design space}} x^t D(E_2) x$$

$$7. \text{Max}_{\text{design space}} x^t D(E_1) x < \text{Max}_{\text{design space}} x^t D(E_2) x$$

Picture:

$$\text{Let } d(x, E) = x^t D(E) x.$$

Concept of a continuous design.

Take  $\mathbf{X} = \mathbf{I}$  (for now).

$$(\mathbf{X}^t \mathbf{X}) = \sum_{i=1}^n n_i \mathbf{x}(i) \mathbf{x}(i)^t$$

where  $\sum_{i=1}^n n_i = n$ .

We use the approximation  $\sum_{i=1}^n \frac{n_i}{n} \mathbf{x}(i) \mathbf{x}(i)^t$

$$(\mathbf{X}^t \mathbf{X}) \approx \mathbf{M}(\mathbf{X})$$

It is easier to work with continuous designs.

Caratheodory's Theorem:

Each point  $s^*$  in the convex hull  $S^*$  of any subset  $S$ , of  $\mathbb{R}^n$ , can be represented in the form

$$s^* = \sum_{i=1}^{n+1} \lambda_i s_i,$$

where,  $\lambda_i > 0$ ,  $\sum_{i=1}^{n+1} \lambda_i = 1$ , and  $s_i$  is in  $S_i$ .

If  $s^*$  is a boundary point then  $\lambda_{n+1}$  can be set to zero.

Theorem:

1. For any design  $E$  the matrix  $M(E)$  is a symmetric positive semi-definite matrix.
2. The matrix  $M(E)$  is degenerate ( $|M(E)| = 0$ ) if the measure contains less than  $m$  points. (The number of parameters =  $m$ )
3. The family  $M(E)$  of all possible normalized designs is convex. If the functions  $x_j(\cdot)$  are continuous and  $W$  is compact then the family  $M(E)$  is compact.
4. For any design matrix  $M(E)$  there is a representation

$$M(E) = \sum_{i=1}^n p_i x(i) x(i)^t$$

where  $n = [(m+1)m/2]$  the  $0 \leq p_i \leq 1$  and  $\sum_{i=1}^n p_i = 1$ .

Equivalence of design criteria:

Lemma:

$$1. \sum_{i=1}^n p_i d(\eta_i, E) = m \quad (m = \text{the number of columns of } X'X)$$

$$2. \text{Max } d(\eta, E) \leq m.$$

Define convex function.

Lemma: The function  $\log |M(\eta)|$  is a strictly convex function.

Big Theorem(Keifer & Wolfowitz(1960)):

The following assertions are equivalent:

1. The design  $\xi^*$  maximizes  $|M(\xi)|$ .
2. The design  $\xi^*$  minimizes  $\text{Max}_\xi d(\xi, \xi^*)$ .
3.  $\text{Max}_\xi d(\xi, \xi^*) = m$ . Any linear combination of designs satisfying these criteria all satisfy them.

## DETMAX

Suppose that the design space consists of a finite number  $N$  of elements and we wish to choose only  $n$  of them (replicates are possible) how should we proceed?

We can choose  $\binom{N}{n}$  possible designs and compare the resulting  $M$  matrices. Such an exhaustive search is not practical. Instead we use an algorithm. Recall that the function  $\log |M(\xi)|$  is a strictly convex function and that the convex hull of the design space is convex. So we have a convex programming problem on the space of probability measures  $\mathcal{P}$ .

How to find the optimal continuous design.

1. For a full rank design (measure)  $\theta_0$  calculate  $M(\theta_0)$ .

2. Find the point in  $\Theta$  in  $\Theta$  such that  $d(\theta_0) = \text{Max}_{\theta \in \Theta} d(\theta, \theta_0)$ .

3. The design  $\theta_1 = (1-\alpha)\theta_0 + \alpha\theta_0^*$  is constructed where

$$\alpha = \frac{d(\theta_0^*)}{[d(\theta_0^*) + (m-1)]m}$$

4. The matrix  $M(\theta_1)$  is constructed and steps 2-4 are repeated until convergence.

Short cut formulas: Each new update does not have to go through a complete recalculation.

The finite design space problem.